

# How to resolve a sticking ammo carrier in Mag Charger

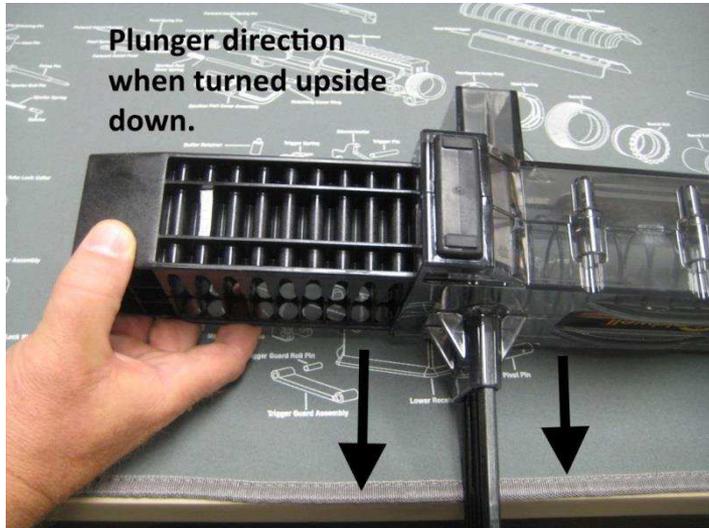


Please use the following instructions to correct a Caldwell AR-15 Mag Charger that the ammo carrier sticks or does not advance properly.

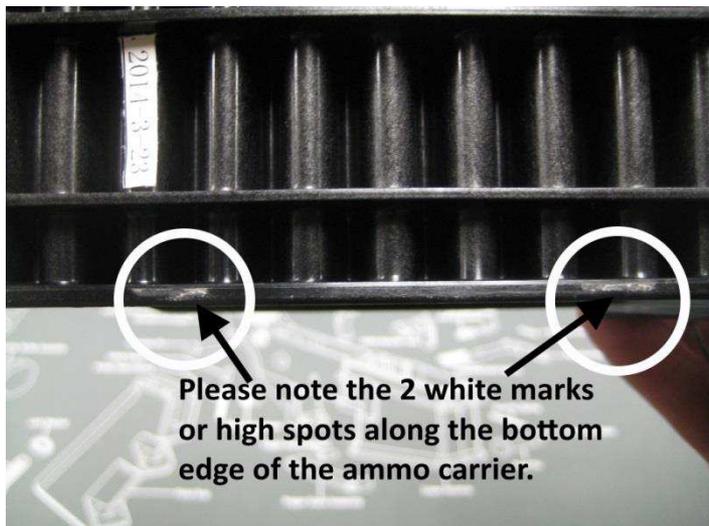




# Step 3a

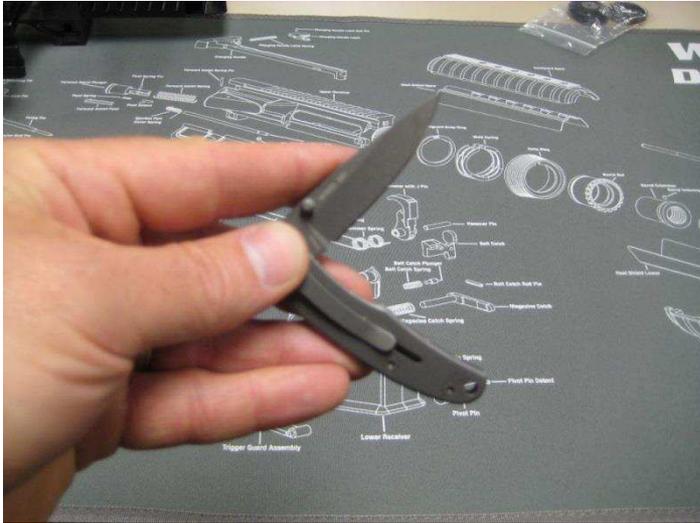


Turn the unit upside down so that the plunger is pointing towards you.



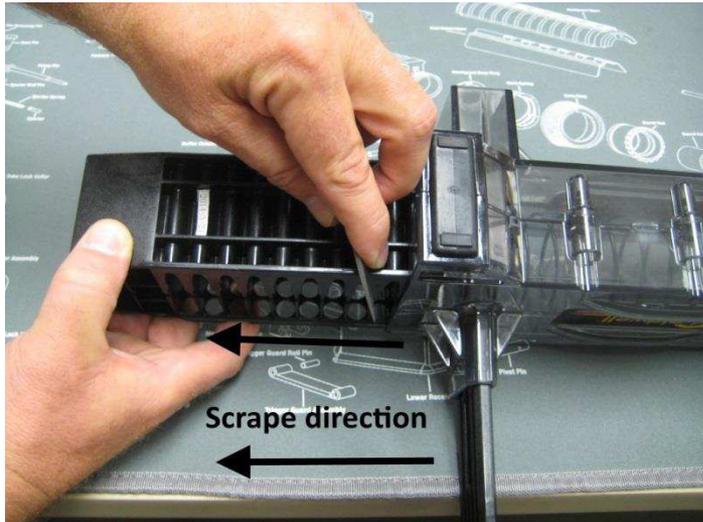
Please note the 2 white marks along the bottom edge of the ammo carrier.

# Step 3b



Using a small sharp knife such as a pocket knife. Make sure the blade is locked open.

Place the knife on the ammo carrier rail just in front of the white mark or bump. Angle the blade as show in the picture and scrape across the white mark. Continue scrapping until the bump is even with the rest of the rail. Then repeat the process with the 2<sup>nd</sup> white mark or bump.



# Step 5

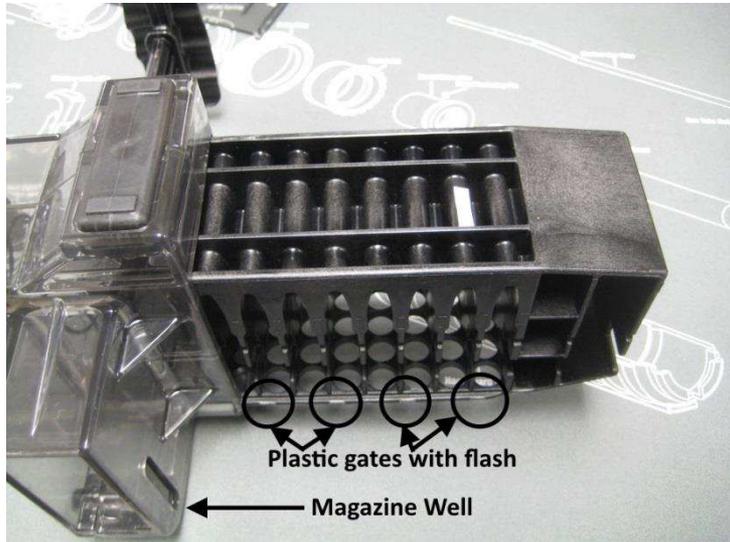


Check the function of the ammo carrier.

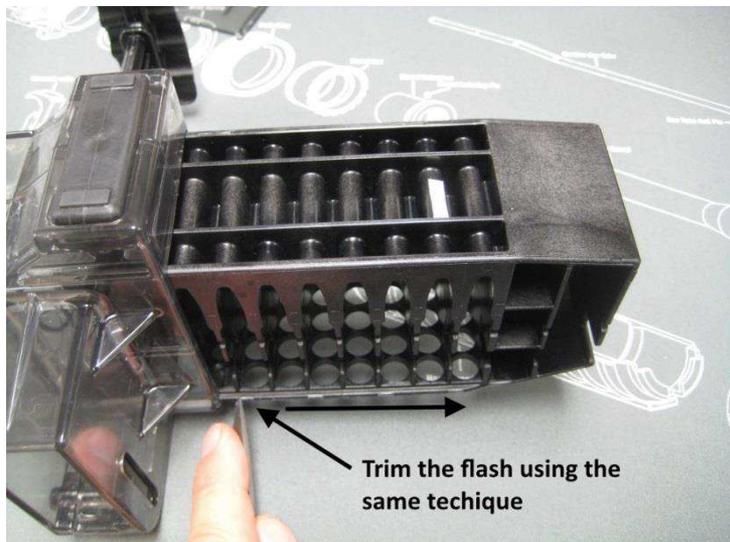
This should resolve your sticking Mag Charger issue.

If your ammo carrier is still sticking go to step 6.

# Step 6



With the unit upside down, orient the mag charger so that the magazine opening is pointing towards you. Look along the bottom rail for rough spots as shown.



Using the same trim technique used in step 3B scrape the flash from the bottom rail.

Retest the ammo carrier and repeat if necessary.